## EVERNOX<sup>®</sup>-B410 EVERNOX<sup>®</sup>-B410GF

stabilizers.

Synergistic Processing and Long-Term Thermal Stabilization

Chemical Name	80% EVERFOS-168 : Tris (2,4-di-tert-butylphenyl) phosphite	
	20% EVERNOX-10 : Pentaerythrit propionate)	ol Tetrakis (3-(3,5-di-tert-butyl-4-hydroxyphenyl)
Formula	80% C <sub>42</sub> H <sub>63</sub> O <sub>3</sub> P (EVERFOS-168) 20% C <sub>73</sub> H <sub>108</sub> O <sub>12</sub> (EVERNOX-10)	
Structure	EVERFOS-168	EVERNOX-10
	$\left( (CH_3)_3 C - O - C (CH_3)_3 \right)_3$	$ \begin{pmatrix} (CH_3)_3C \\ HO \\ (CH_3)_3C \end{pmatrix} - CH_2CH_2COOCH_2 \\ CH_2CH_2COOCH_2 \\ 4 \end{pmatrix} $
Molecular Weight	646.9	1178
CAS Number	31570-04-4	6683-19-8
Specification	Criterion	Requirement
	Appearance	White, free-flowing powder for EVERNOX-B410 White, free-flowing granules for EVERNOX-B410GF
	Ash content	0.1% max
	Volatiles	0.5% max
	Clarity of solution (10g in 100ml toluene)	Clear solution
	Transmittance (10g in 100 ml toluene)	at 425 nm 97.0% min at 500 nm 97.0% min
	Assay	EVERFOS-168 78.0~82.0% EVERNOX-10 18.0~22.0%
Physical Propertie	es	
	Melting range (°C)	110-187°C
	Flash point ( $^{\circ}$ C)	>150°C
Applications	such as LDPE, HDPE, LLDPE, PP a engineering plastics, styrene homo a PUR, elastomers BR, SBR, SBS, adl	B410GF are used in polyolefins and olefins-copolymers nd EVA. It can also be used in other polymers such as nd copolymers such as PBT, PET, PA, POM, PS, ABS, nesives and other organic substrates. The B-blends can ibilizers of UV-absorbers and hindered amine light

Recommendation for use	In polyolefins, the dosage levels for EVERNOX-B410 and EVERNOX-B410GF are between $0.1\%$ to $0.25\%$ , depending on polymers and processing conditions. The optimum level is various of application specific needs.	
Handling & Safety	EVERNOX-B410 and EVERNOX-B410GF should be handled with care and prevent contamination of the environment. Avoid dust formation and ignition sources.	
	For more detailed information please refer to the material safety data sheet.	
Packing	<ul> <li>The following packages are available upon customer's request :</li> <li>(1) 20 kgsx2 PE bags in the carton box.</li> <li>(2) 25 kgs x2 PE bags in the carton box.</li> <li>(3) 50 kgs fiber drum.</li> <li>(4) Other specific request.</li> </ul>	
Transportation	EVERNOX-B410 and EVERNOX-B410GF are not dangerous materials according to the transportation regulations.	
Storage	EVERNOX-B410 and EVERNOX-B410GF should be stored under suitable conditions (dry & cool). Maximum recommended storage temperature under 45°C and the storage time from the date of analysis : 24 months.	



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